

Work Order ID 66784 -2

Monday, February 28, 2011 8:23:01 AM

Page 1

Item ID: D412-705-013

Accept

Revision ID:

Item Name: Intake Plenum Access Panel

Start Date: 2/28/2011 Start Qty: 4.00

Required Date: 3/7/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date: 11-02-08 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00

DC

0.00

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD412-705-013 CHG 002

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control



Cust Item ID:

Customer:



ml 11-04-13 (2) GarCL 11-3-8

11/3/9 (4x) sf

ml 11-04-13 (2)

Work Order ID 66784

Monday, February 28, 2011 8:23:01 AM



Page 2

Item ID: D412-705-013

Accept



Setup Start



Revision ID:

Item Name: Intake Plenum Access Panel

Stop



Start Date: 2/28/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 3/7/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-705-0131 Location 31 PPP Rev: _____

140



QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.00

10/4/13 (2) (7)

11/4/14

ME

11-04-14

Picklist Print

Monday, February 28, 2011 8:23:09 AM

Page 1

Work Order ID: 66784

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-09-09 JLM Verified By:EC
IPP Rev:B ECN 1052 07-11-05 DD Verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3245-041

Manufactured

No

120

Each

4 0000

1

4

Access Panel Assembly

Location

Loc Qty

Loc Code

ST233B

4

63606

4

D3245-042

Manufactured

No

120

Each

5 0000

1

4

Access Panel Assembly

Location

Loc Qty

Loc Code

ST234

5

47496

1

63605

4

D3245-043

Manufactured

No

120

Each

5.0000

2

8

Door Assembly

Location

Loc Qty

Loc Code

ST234

5

63132

1

63348

4

D3245-11

Manufactured

No

120

Each

12.0000

2

8

Gasket 9.01

Location

Loc Qty

Loc Code

ST233B

12

63131

12

Picklist Print

Monday, February 28, 2011 8:23:10 AM

Page 2

Work Order ID: 66784

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 4.00

Required Qty: 4.00

D3245-13

Manufactured No

120 Each

3.0000

2

Gasket 9.50

Location

Loc Qty

Loc Code

ST233B

3

45859

3

120 Each

1.0000

2

D3245-9

Manufactured No

Gasket 8.35

Location

Loc Qty

Loc Code

ST233B

1

47498

1

120 Each

536.0000

16

MS20427M3-3

Purchased No

Rivet

Location

Loc Qty

Loc Code

ST318

536

115589

536

120 Each

99.0000

8

MS21060-L3K

Purchased No

Nut Plate

Location

Loc Qty

Loc Code

ST302

99

115101

1

115392

9

116082

39

116712

50

Monday, February 28, 2011 8:23:10 AM

Shop Packet Print

Page 2